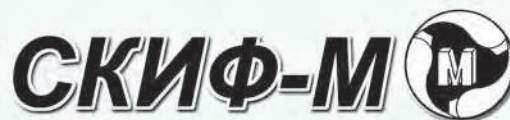


Техническое приложение



Рекомендуемые крутящие моменты для закрепления СМП и кассет

Винты крепления СМП и кассет	Фрезы СКИФ-М	Крутящий момент, Нм
T200355-06	...RD05	0,7
T200455-06	...SOMT03, ...SOMT04	0,6
T220455-07	...AD08	1,0
T220555-07	...MO06, ...SOMT05, ...SOMT06	0,8 1,0
T220655-07	...WN06	1,0
T250555-08	...AP10, ...RD08, ...CC06, ...SP06, ...ZO06,	1,2
T250555-08AP	...AD10 ...AD10-AL	1,6 1,8
T250655-08AP	...SOMT07	1,2
T250540-07S	MT100LS...RB06	1,0
T250640-07S	MT100LS...RB08	1,0
T300390-07	MT389 B=4 ...SNEX11T1	1,2
T300490-07	MT389 B=5 ...SNEX1102	1,2
T300755-08	...RP10, ...SD0903..., ...XD09, ...RN10, ...MO09, ...OF03	1,2
T300755-09AP	...SOMT08	2,2
T350760-10	...BO12, ...SO09, MT100L...XO17 D=20	3,0
T400590-15	MT389 B=6 ...SNEX1203, B=7 ...SNEX1204	5,5
T400690-15	MT389 B=8 ...SNEX1204	5,5
T400790-15	MT389 B=9 ...SNEX1205	5,5
T400890-15	MT389 B=10-12 ...SNEX1205	5,5
T400655-15	MT390K...SD09, MT390K...MD09	5,5
T400755-15	...ZD09, ...SD09T3, ...ZO09, MT390K...AD15, MT190T...MD09	5,5
T400955-15	...AD15, ...AD16, ...RN12, ...RP12, ...SOMT10, ...SOMT12 MT100L D=32-40, MT100L...XO22 D=25	5,5
T401155-15	...LN11, ...LN14, ...SNCU12T5, ...PN10, ...SNHU13, ...SX12, ...CN10, ...CN12	5,5
T400855-15A	MT190-025...XDHX19... MT190-025...XDHT19...	5,0 6,0
T400955-15A	...XDHX19... ...XDHT19...	5,0 6,0
T400860-15S	MT100LS...RB10	3,2
T450855-20	MT390K...TP22	7,0
T451155-20	...RP16, ...SD1205, ...SD1204, ...MD12, MT100L...ZP12 D=50, MT215...ZO12, MT115...ZO12, ...SOMT13, ...SOMT15, ...SOMT17	7,0
T451455-20	...SNGQ1207, ...LN17	7,0
T501155-20	...RP20, ...AD19, MT100L...XO D=30-32, MT100L...XO33/XO36	9,0
T501455-20	...OO06, ...XOHT0606, MT200S...LN19, ...SO16, ...CN15	9,0
T501855-15	...LN24	5,0
T501060-20S	MT100LS...RB12 MT100LS...RB14	6,0 6,2
T501360-20S	MT100LS...RB16	6,2
T501560-20S	MT100LS...RB20	6,2
T602060-20S	MT100LS...RB25	6,5
T802560-30S	MT100LS...RB30, MT100LS...RB32	7,0
H601890-40	MT260...SN25	6,0
H602000-50	Все торцовые кассетные фрезы (винт крепления кассет)	16,0
H601400-30D	MT245KC...MT290KC (винт прихвата)	9,0
H601400-30	MT390...SD09 (винт крепления кассет)	9,0
H601500-30	MT390...SD09...CC06 (винт крепления кассет)	15,0
H601600-30	MT390...SX12, ...AD15 (винт крепления кассет)	15,0
H601700-30	MT390...TP22 (винт крепления кассет)	15,0